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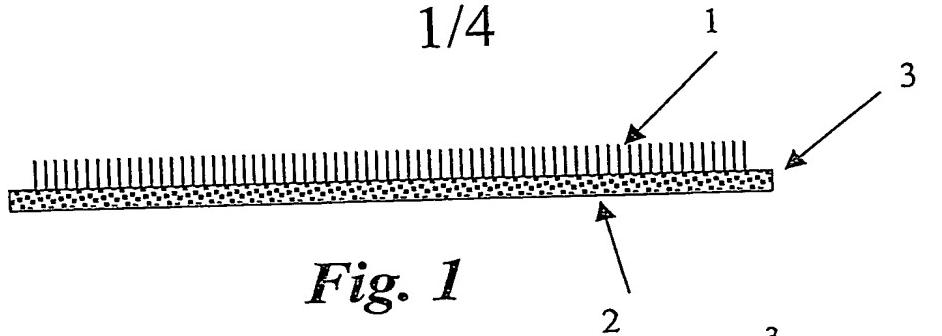


Fig. 1

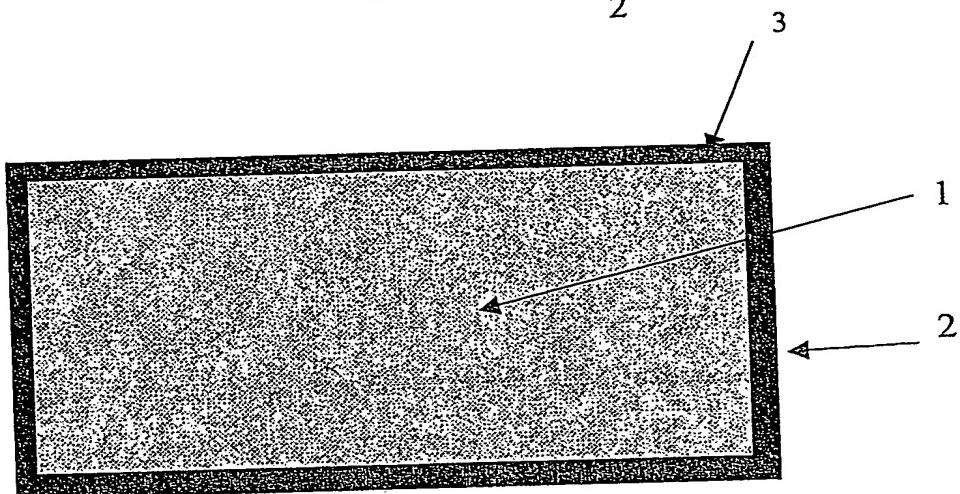


Fig. 2

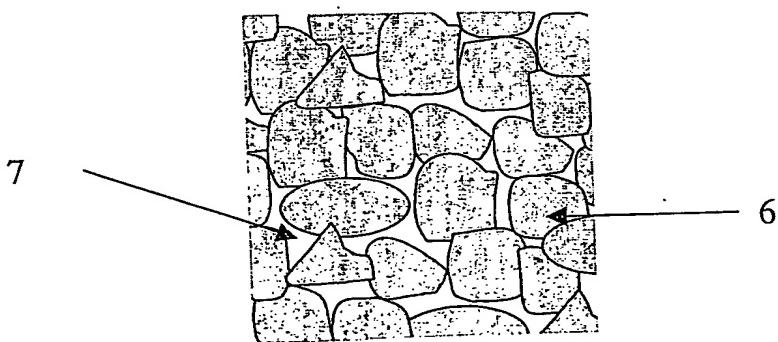


Fig. 3

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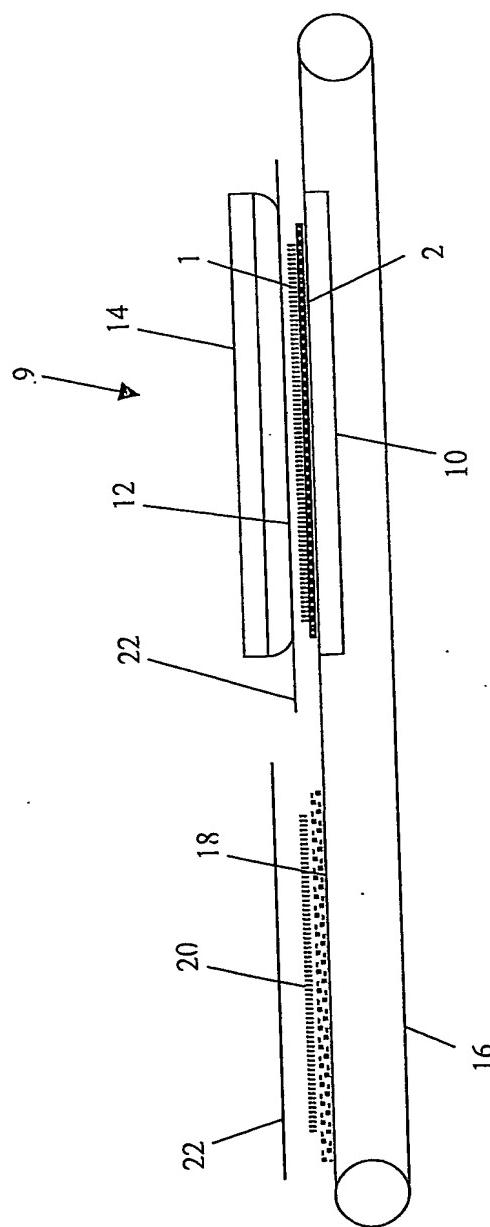


Fig. 4

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Fig. 5A

Granules
1.5 mm screen size
8% binder 457
5% yellow oxide
2 PSI



Fig. 5B

Granules
1.5 mm screen size
8% binder 457
5% yellow oxide
10 PSI



Fig. 5C

Granules
1.5 mm screen size
8% binder 457
5% yellow oxide
Compression
Moulded in a 20
tonne press



Fig. 5D

Prior art compression
moulded mat
("Royal")

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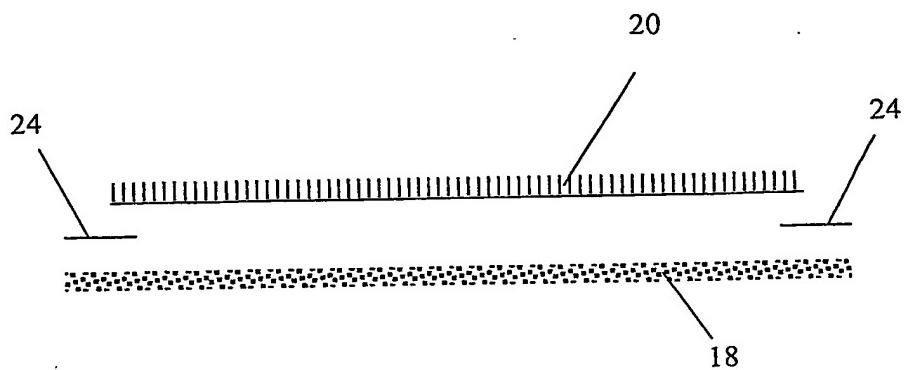


Fig. 6

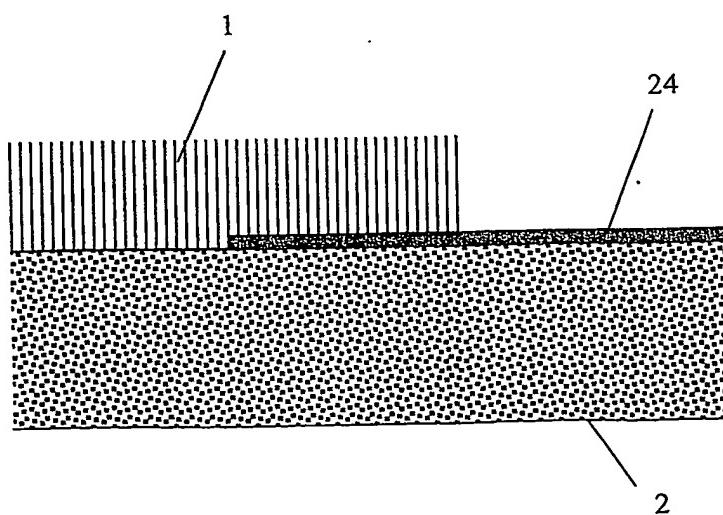


Fig. 7

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